



TRIREX® Compound HF3000HG30

Samyang Corporation - Polycarbonate

Tuesday, November 5, 2019

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.34		ASTM D792
Melt Mass-Flow Rate (300°C/1.2 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	3.0E-3 to 5.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.11	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	14900	psi	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	910000	psi	ASTM D790
Flexural Strength (Yield)	22200	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	2.9	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	122		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	277	°F	ASTM D648
CLTE - Flow	1.1E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	790	V/mil	ASTM D149
Dielectric Constant	3.29		ASTM D150
Dissipation Factor	9.7E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495

Notes

¹ Typical properties: these are not to be construed as specifications.